



124 PRIORITY FLOW CONTROL/RELIEF VALVE COVER SMALL BUSHING SERIES



PRIORITY FLOW CONTROL/Relief Valve Cover Features

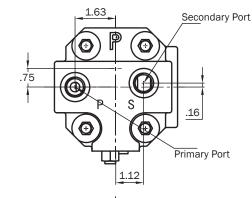
- ☐ Primary flow available from 1 to 12 GPM (3.78 to 45.42 liter)
- Relief valve available for primary circuit up to 3300 PSI (228 Bar, 28 Mpa)
- Secondary flow can be pressurized and used for downstrean machine function or returned back to tank
- ☐ High strength steel alloy gear and shaft set
- Special pressure balanced wear plates maintain high efficiency throughout all operating ranges
- Doweled and high strength cast iron construction
- ☐ A wide range of porting, mounting, and shaft options available
- Ubic inch displacements from 0.62 through 2.48 (10.1 through 40.63 cc)
- ☐ Working pressure up to 3500 PSI (241 Bar, 24 Mpa)
- Speeds up to 3000 RPM
- 100% factory tested per application specifications



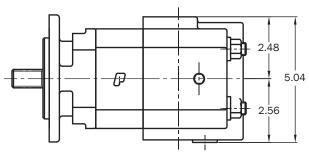
The Sensible Choice

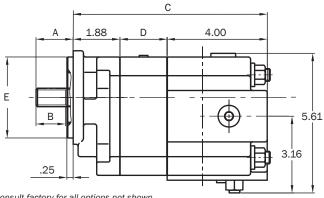
Dimensional Data (inches)





- A. 1.50" ANSI B92.1-96 11 Spline shaft shown, other shafts available.
- B. 1.18" 11 Spline shaft shown, other shafts available.
- C. 6.28" plus gear width.
- D. 0.4" plus gear width.
- E. 3.250" SAE-A-2 bolt shaft end cover shown, other shaft end covers available.

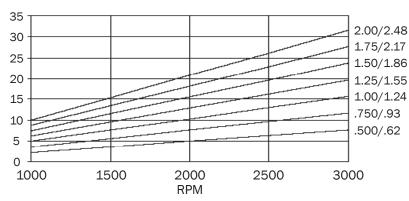




Ports available in SAE Straight Thread (O-ring), BSPP and Metric Straight Thread, consult factory for all options not shown.

P124 Performance Chart/Specifications

GPM (at rated PSI)



Gear Width/
Cubic Inch
Displacement

GEAR	DISPL	MAX	MIN	MAX
WIDTH (IN)	CU IN/CC	RPM	RPM	PSI/BAR
.500	.62/10	3000	600	3500/241
.750	.93/15	3000	600	3500/241
1.00	1.24/20	3000	600	3500/241
1.25	1.55/25	3000	600	3500/241
1.50	1.86/30	3000	600	3300/227
1.75	2.17/35	3000	600	2900/200
2.00	2.48/40	3000	600	2500/172

In accordance with our policy of continued product development, we reserve the right to change specifications without notice. The data is average test data and should not be misconstrued to represent performance of each units.

Permco 1500 Frost Rd. P. O. Box 2068 Streetsboro, OH 44241 Phone 330-626-2801 Fax 330-626-2805 e-mail info@permco.com www.permco.com

Permco Tianjin Fluidpower Mfg. Fenghua Industrial Park 9th Avenue

TEDA, China PC: 300457

Permco (Tianjin) Hydraulics Inc., Ltd. 236 Jinbindadao Free Trade Zone TianJin Port, China e-mail: technic@permcotj.com www.permcotj.com